Invensys Building Systems, Inc. 1354 Clifford Avenue P. O. Box 2940 Loves Park, IL 61132-2940 www.invensysibs.com

# Vx-8xx3-xxx-5-x Series VB-8xx3 Series

2-1/2" to 6" Flanged Two-Way Stem Up Open Two-Way Stem Up Closed Three-Way Mixing/Diverting Pneumatic and Electric/Electronic Globe Valve Assemblies

# Selection Guide

# Vx-8xx3 Series Balanced Plug Valve **Assemblies**

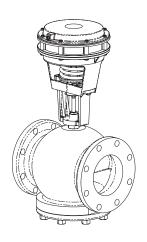
Invensys VA, VF, VK, VK4, and VS-8xx3-xxx-5-P series valve assemblies are complete actuator/valve assemblies that accept two-position, floating, and proportional electric/electronic and proportional pneumatic control signals, for control of chilled water, hot water, or low pressure steam. These valve assemblies consist of pneumatic, electric, or electronic valve actuators either direct-coupled or linked to a 2-1/2" to 6" 2-way or 3-way valve body with ASA flanged end connections.



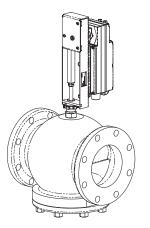
VB-8xx3-0-5-P valve bodies are also available separately to allow field mounting of a variety of  $\mathsf{DuraDrive}^{\circledR}$  or pneumatic actuators using the appropriate linkage.

### **Features**

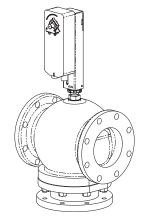
- Balanced plug design provides high close-offs using economical actuation
- Up to 125 psi (856 kPa) close-off on 2-way models, 35 psi (240 kPa) on 3-way models
- · Universal 3-way valve can be piped in either mixing or diverting configurations
- Valve sizes 2-1/2" to 6", ASA 125 flanged
- A variety of DuraDrive and pneumatic actuators are available, either as factory assemblies or for field assembly
- ANSI IV shutoff (0.01% of Cv) on 2-way models. ANSI III (0.1% of Cv) on 3-way models
- Self-adjusting spring loaded TFE/EPDM packing
- Normally open, normally closed, and non-spring return models available
- Expanded temperatures 20° to 281°F
- ISO 9001:2000 Certified Quality Management System



VK-82x3 with MK-6911



Vx-82x3 with Mx4x-6343



Vx-8303 with Mx4x-7xxx

# **Applicable Literature**

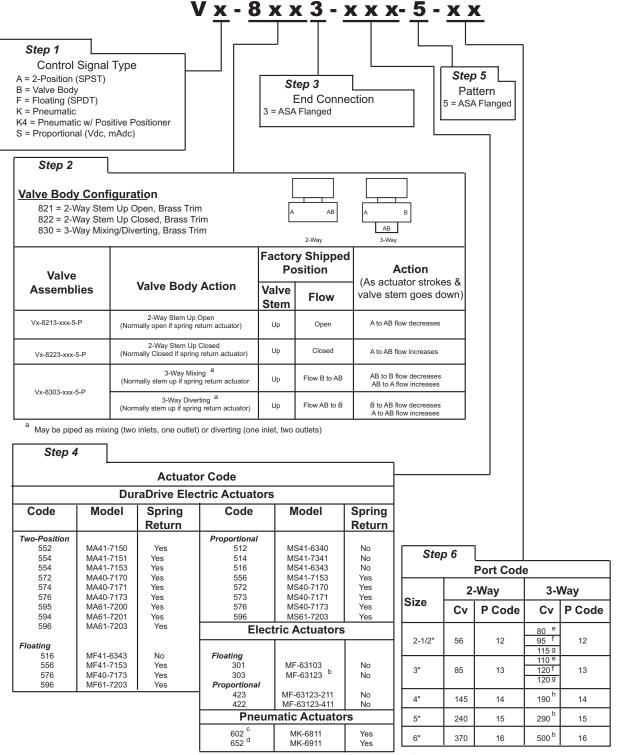
F-Number	Description	Audience	Purpose	
F-26642	MA40-704x Series, MA4x-707x Series, MA4x-715x Series, DuraDrive Spring Return Two-Position Actuators General Instructions			
F-26644	MF40-7043, MF4x-7073 Series and MF4x-7153 Series General Instructions			
F-26742	MA40-717x DuraDrive Spring Return Two-Position Actuators General Instructions			
F-27120	MAx1-720x Two Position Series, MFx1-7103 Floating Series, MSx1-7103 Proportional Series Linear DuraDrive General Instructions			
F-26744	MF41-6343 DuraDrive Non-Spring Return Floating Actuators General Instructions		Describes the actuators' features, specifications, wiring information and	
F-24732	MF-631x3 Floating Valve Actuator General Instructions		possible applications. Provides step-by-step mounting instructions.	
F-26745	MS41-6343 DuraDrive Non-Spring Return Proportional Actuators General Instructions	Sales Personnel     Application Engineers     Installers     Service Personnel     Start-up Technicians	Stop 2) Stop mountaing mondations.	
F-26749	MF40-7173 DuraDrive Spring Return Floating Actuators General Instructions			
F-13895	MK-6600 Series, MK-6800 Series, and MK-6911 General Instructions			
F-26645	MS40-7043, MS41-7073, MS41-7153 DuraDrive Spring Return Proportional Actuators General Instructions			
F-26748	MS40-7173 DuraDrive Spring Return Proportional Actuators General Instructions			
F-27082	AV-607, AV-609 Linkage General Instructions		Describes the linkage's features, specifications, and possible applications. Provides step-by-step mounting instructions.	
F-27193	VB-8213 Series Valve Body General Instructions		Describes the valve body's features,	
F-27194	VB-8223 Series Valve Body General Instructions		specifications, and possible applications. Provides step-by-step mounting	
F-27197	VB-8303 Series Valve Body General Instruction		instructions.	
F-26080	EN-205 Water System Guidelines	<ul><li>Sales Personnel</li><li>Application Engineers</li><li>Service Personnel</li></ul>	Describes Invensys Building Systems' approved water treatment practices	

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### Globe Valve Assembly Part Numbering System and Selection Procedure

To select a globe valve assembly, choose the following:



b Install MFC-8000 Control Module for Vdc or MFC-421 Control Module for mAdc proportional control.

**Note:** Consult Table 1 and Tables 7 to 13 to confirm that the actuator/valve combination is feasible and that close-off and maximum differential pressures are suitable for the application.

<sup>&</sup>lt;sup>c</sup> AK-42309-500 positive positioner recommended

<sup>&</sup>lt;sup>d</sup> AK-42309-500 positive positioner required

<sup>&</sup>lt;sup>e</sup> Mixing configuration, flow from either A or B to AB.

Diverting configuration, flow AB to A.

<sup>&</sup>lt;sup>g</sup> Diverting configuration, flow AB to B.

<sup>&</sup>lt;sup>h</sup> All flow configurations.

# **Globe Valve Bodies**

**Table-1 Specifications for Globe Valve Bodies** 

Chilled or Hot Water, Steam Chilled of Flanged	or Hot Water		
Flanged			
n e			
VB-8213 VB-8223 VI	3-8303		
Size 2-1/2" to 6" 2-1/2" to 6" 2-1	/2" to 6"		
	VB-8303-0-5-P		
Valve Body Action (Normally open if spring return (Normally closed if spring return (Normally spring return)	xing/Diverting <sup>a</sup> stem up if spring n actuator)		
	fier Linear		
	ast Iron		
Seat Forged Brass Forged Brass Forg	Forged Brass		
Material         Stem         Stainless Steel         Stainless Steel         Stainless Steel	Stainless Steel		
	Forged Brass		
Packing Spring Loaded TFE/EPDM Spring Loaded TFE/EPDM Spring Loa	ded TFE/EPDM		
Seat Ring EPDM EPDM	None		
ANSI Pressure Class, psig 125			
Maximum Inlet Pressure Steam psig (kPa) 35 (240)	_		
Allowable Control Media Temperature, °F ( °C) <sup>b</sup> C-7°C 138°C)			
	(240) <sup>c</sup>		
P Code Valve Size, In. $C_v(k_{vs})$ $C_v(k_{vs})$ $C_v(k_{vs})$ Mixing d	C <sub>v</sub> (k <sub>vs</sub> ) Diverting <sup>d</sup>		
<b>12 2-1/2</b> 56 (48) 56 (48) 80 (69)	95 (82) <sup>e</sup> 115 (99) <sup>f</sup>		
<b>13 3</b> 85 (74) 85 (74) 110 (95)	120 (104) <sup>g</sup>		
<b>14 4</b> 145 (125) 145 (125) 190 (164)	190 (164) <sup>g</sup>		
<b>15 5</b> 240 (208) 240 (208) 290 (251)	290 (251) <sup>g</sup>		
<b>16 6</b> 370 (320) 370 (320) 500 (433)	500 (433) <sup>g</sup>		

<sup>&</sup>lt;sup>a</sup> VB-8303 valves will also operate satisfactorily as two-way angle valves if either end (side) port is closed off.

 $<sup>^{</sup>b}$  CAUTION: Freeze protection required for temperatures below 32°F (0 °C). Avoid ice formation on stems.

<sup>&</sup>lt;sup>c</sup> Valve in closed position. See Table-8 to Table-13 for maximum allowable differential pressure for valve in any open position.

<sup>&</sup>lt;sup>d</sup> VB-8303 may be piped as either mixing or diverting, bottom (AB) port common.

e Diverting configuration, flow AB to A ports.

f Diverting configuration, flow AB to B ports.

<sup>&</sup>lt;sup>g</sup> All diverting flow configurations, flow AB to either A or B ports.

# **Electric and Pneumatic Actuators and Linkages**

Table-2 Floating and Proportional Non-Spring Return Electric Jackscrew and DuraDrive Actuators

Actuator Part	Actuator	Control	Power In	put @ 50/6	60 Hz		Timin	g, sec. <sup>a</sup>	Output	Manual
Number	Code	Signal	Voltage	V	A	Watts	1 11111111	j, 360.	Force or	Override
Number	Joue	Olgilai	voitage	Running	Holding	vvaiis	50 HZ	60 HZ	Torque	Override
MF-63103	301	Floating								
MF-63123	303	(SPDT)								
MF-63123-211	423	Proportional (Vdc)	24 Vac +10%/-15%	6.7	_	6.4	<120	<144	210 lbf (935 N)	
MF-63123-411	422	Proportional (mAdc)								
MF41-6343 <sup>b</sup>	516	Floating (SPDT)	24 Vac ±20%	7.1	3.6	3.8	<145	<145	300 lb-in (34 N-m)	Yes
MS41-6341 <sup>b</sup>	514	Propotional (Vdc or mAdc)	240 Vac ±10%	7.1	5.0	4.8	<145	<145	300 lb-in (34 N-m)	
MS41-6340 <sup>b</sup>	512	Propotional (Vdc or mAdc)	120 Vac ±10%	7.1	5.0	4.8	<145	<145	300 lb-in (34 N-m)	
MS41-6343 <sup>b</sup>	516	Propotional (Vdc or mAdc)	24 Vac ±10%	7.1	5.0	4.8	<145	<145	300 lb-in (34 N-m)	

<sup>&</sup>lt;sup>a</sup> Approximate timing @ 70°F (21°C) with no load

Table-3 Two-Position, Floating, and Proportional Spring Return Electric 220 lbf DuraDrive Linear Actuators

					Powe	er Input					Timing, Seconds <sup>a</sup>			
Actuator Part	Actuator	Control Signal			Run	ning		DC	Holding				Output Force,	Manual
Number Code	Type	Voltage 50/60 Hz	50	Hz	60 I	Hz	Amp	50 Hz	60 Hz	Powered	Spring	lbf (N)	Override	
			VA	W	VA	W	Ашр	W	W	rowered	Return	, ,		
MA61-7200	595	O Danitian	120 Vac ±10%	11.7	8.8	10.0	8.4	-	3.6	5.0			220 (979) minimum 495 (2202) max. stall	
MA61-7201	594	2-Position (SPST or	230 Vac ±10%	15.5	9.5	10.6	8.5	-	4.6	3.3	<190	<40		Yes
MA61-7203	596	Triac)	24 Vac ±20% 22-30 Vdc	9.8	7.5	9.7	7.5	0.29	2.8	2.8				
MF61-7203	596	Floating (SPDT)	24 Vac ±20% 22-30 Vdc	9.8	7.7	9.7	7.7	0.3	3.3	3.3				
MS61-7203	596	Proportional (Vdc or mAdc)	24 Vac ±20% 22-30 Vdc	9.8	7.4	9.7	7.4	0.28	2.9	2.9				

<sup>&</sup>lt;sup>a</sup> Approximate timing @ 70°F (21°C) with no load

Table-4 Two-Position, Floating and Proportional Spring Return Electric 133 lb-in DuraDrive Actuators

					Powe	r Inpu	i				Timing, Seconds <sup>a</sup>		_	
Actuator Part	Actuator	Control Signal			Run	ning		DC	Holding		Tilling, Seconds		Torque, Ib-in	Manuai
Number Cod	Code	Туре	Voltage 50/60 Hz	50	Hz	60	Ηz	Amp	50 Hz	60 Hz	Powered	Spring	(N-m)b	Override
				VA	W	VA	W		W	W	rowered	Return	` ,	
MA41-7150 <sup>c d</sup>	552		120 Vac ±10%	11.7	8.8	10.0	8.4	-	3.6	5.0				
MA41-7151 <sup>c</sup>	554	2-Position (SPST)	230 Vac ±10%	15.5	9.5	10.6	8.5	-	4.6	3.3	<190	<30	133	Yes
MA41-7153 <sup>c</sup>	556		24 Vac ±20%	9.8	7.5	0.7	9.7 7.5	0.29	2.8 2.8	20				
IVIA41-7155	550		22-30 Vdc	9.0	7.5	9.1				2.0				
MF41-7153 <sup>c</sup>	556	Floating	oating 24 Vac ±20% 9.8 7.7 9.7 7.7 0.3 3.3 3.3	3.3	1100	(15)	(15)	100						
WIF 4 1-7 155	330	(SPDT)	22-30 Vdc	9.0	1.1	9.1	1.1	0.5	3.3	3.3				
MS41-7153 <sup>c</sup>	556	Proportional	24 Vac ±20%	9.8	7.4	9.7	7.4	0.3	2.9	2.9				
WIS-1-7 155	550	(Vdc or mAdc)	22-30 Vdc	9.8	/ · <del>·</del>	9.1	7.4	0.3	2.9	2.9				

<sup>&</sup>lt;sup>a</sup> Approximate timing @ 70°F (21°C) with no load

b Actuator plus linkage is available as an assembly by adding -220 (AV-607 linkage) or -230 (AV-609 linkage) after the actuator number. Refer to Table 7 for a complete offering. Mx41-634x is not compatible with the AV-607 linkage.

<sup>&</sup>lt;sup>b</sup> De-rating required for spring return actuators at low temperatures

<sup>&</sup>lt;sup>c</sup> Actuator plus linkage is available as an assembly by adding -220 (AV-607 linkage) or -230 (AV-609 linkage) after the actuator number. Refer to Table 7 for a complete offering.

<sup>&</sup>lt;sup>d</sup> The CE Directive is not applicable to this model

Table-5 Two Position, Floating, and Proportional Spring Return Electric 150 lb-in DuraDrive Actuators

Actuator Part	Actuator	Control Signal	F	t		Approximat Seconds (21°C) with	@ 70°F ຶ	Actuator Output Torque	Manual Override	
Number Code	Code	Type	Voltage	Runr	ing	Watts	Powered	Spring	Rating,	Override
			voitage	Running	Holding	vvalis	Powered	Return	lb-in (N-m) <sup>a</sup>	
MA40-7170 <sup>b</sup>	572	2-Position (SPST)	120 Vac ±10%	11.4	9.4	7.2				No
MA40-7171	574		240 Vac ±10%	11.8	9.5	7.4				
MA40-7173	576	(31 31)	24 Vac ±20%	9.6	4.1	5.4				
MF40-7173	576	Floating	24 Vac ±20%	10.0	4.3	5.5	<145	<75	150 (17)	
MS40-7170	572	Proportional	120 Vac ±10%	11.1	9.1	7.1				
MS40-7171	574	(Vdc or mAdc)	240 Vac ±10%	11.8	10.1	7.2				
MS40-7173	576	(vac or mace)	24 Vac ±20%	9.4	5.4	7.1				

<sup>&</sup>lt;sup>a</sup> De-rating required for spring return actuators at low temperatures

### **Table-6 Proportional Spring Return Pneumatic Actuators**

Actuator Part Number <sup>a</sup>	Actuator Code	Nominal Spring Range, psig (kPa)b	Effective Area, in <sup>2</sup> (cm <sup>2</sup> )
MK-6811	602	5 to 10 (34 to 69)	50 (323)
MK-6911 w/AK-42309-500	652	5 to 10 (34 to 69)	50 (323)

<sup>&</sup>lt;sup>a</sup> AK-42309-500 Positive Positioner (order separately) optional for 2-1/2" to 5" valves, required for 6" valves. VK4 factory valve assemblies include positive positioner.

Table-7 Linkage Kits and Actuator/Linkage Assemblies for Field Assembly

Application	Actuator	Linkage Kit <sup>a</sup>	Actuator/Linkage Assembly
2-1/2" to 5" 2-Way & 3-Way	MK-6811 <sup>b</sup>	AV-497	_
6" 2-Way & 3-Way	MK-6911 <sup>b</sup>	AV-491	_
			MA41-7150-220
			MA41-7151-220
			MA41-7153-220
			MA40-7170-220
2-1/2" to 5"			MA40-7171-220
2-Way and 3-Way		AV-607	MA40-7173-220
	MA41-7150	AV-607	MF41-7153-220
(1" nominal stroke)	MA41-7151		MF40-7173-220
	MA41-7153		MS41-7153-220
	MA40-7170		MS40-7170-220
	MA40-7171		MS40-7171-220
	MA40-7173		MS40-7173-220
	MF41-6343 <sup>a</sup>		MA41-7150-230
	MF41-7153		MA41-7151-230
	MF40-7173		MA41-7153-230
	MS41-6340 <sup>a</sup>		MA40-7170-230
	MS41-6341 <sup>a</sup>		MA40-7171-230
	MS41-6343 <sup>a</sup>		MA40-7173-230
6"	MS41-7153		MF41-6343-230
_	MS40-7170	AV-609	MF41-7153-230
2-Way & 3-Way	MS40-7171	AV-609	MF40-7173-230
(1-3/4" nominal stroke)	MS40-7173		MS41-6340-230
			MS41-6341-230
			MS41-6343-230
			MS41-7153-230
			MS40-7170-230
			MS40-7171-230
			MS40-7173-230
2.4/2" to F"	MF-63103		
2-1/2" to 5"	MF-63123	AV 070	
2-Way & 3-Way	MF-63123-211	AV-672	_
(1" nominal stroke)	MF-63123-411		

<sup>&</sup>lt;sup>a</sup> Mx61-720x Actuators require no separate linkage. Mx41-634x is not compatible with AV-607.

b The CE Directive is not applicable to this model

<sup>&</sup>lt;sup>b</sup> Field adjustable with positive positioner.

<sup>&</sup>lt;sup>b</sup> AK-42309-500 (order separately) optional for 2-1/2" to 5" valve, required for 6" valve. VK4 factory valve assemblies include positive positioner.

# Valve/Actuator Combinations and Operating Pressure Differentials

### 2-Way and 3-Way Globe Valve Assemblies

**Note:** Choose a valve assembly with a maximum operating differential pressure capability sufficient for the application. Consult Table-1 on page 5 for close-off pressure ratings. Not all actuator and valve body combinations are offered as factory assemblies.

### Two-Way Electric Non-Spring Return Models

Table-8 2-Way Globe Valve Assemblies with Electric Non-Spring Return Actuators

					Mx-631x3	Mx41-634x
<b>2-W</b> a	Non-Sprin y Globe Va	ng Return Ive Assembli	es			
		$\ \cdot\ $			Actuator Output R	ating (Minimum)
<b>Y</b>					210 lbf (935 N)	300 lb-in (34 N-m)
					Actuator Model (	Actuator Code)
					Floating MF-63103 (301) MF-63123 (303) Proportional MF-63123-211 (423) <sup>a</sup> MF-63123-411 (422) <sup>b</sup>	Floating MF41-6343 (516) Proportional MS41-6340 (512) MS41-6341 (514) MS41-6343 (516)
					Linkage Kit P	art Number
					AV-672 (2-1/2" to 5")	AV-609 (6")
Valve Assembly Part Number <sup>c</sup>	P Code	Valve Size in.	$C_{v}^{d}$	k <sub>vs</sub> <sup>d</sup>	Maximum Allowable O Pressure <sup>e</sup> ,	
	12	2-1/2	56	48		_
Vx-8213-xxx-5-P	13	3	85	74	35 (240)	_
Vx-8213-xxx-5-P Vx-8223-xxx-5-P	14	4	145	125	33 (240)	_
	15	5	240	208		_
	16	6	370	320		35 (240)

<sup>&</sup>lt;sup>a</sup> MF-63123-211 includes MFC-8000 control module factory set for 6-9 Vdc control signal. May be field adjusted for other ranges. Actuator, control module, linkage, and valve body included with factory valve assembly. Components may be purchased separately for field assembly.

b MF-63123-411 includes MFC-420 control module factory set for 4-20 mAdc control signal. May be field adjusted for other ranges. Actuator, control module, linkage, and valve body included with factory valve assembly. Components may be purchased separately for field assembly.

<sup>&</sup>lt;sup>c</sup> See Globe Valve Assembly Part Numbering System and Selection Procedure to determine a specific part number.

<sup>&</sup>lt;sup>d</sup>  $k_{vs} = m^3/h (\Delta P = 100 \text{ kPa})$   $k_{vs} = C_v / 1.156$   $C_v = gpm / \sqrt{\Delta P}$  (in psi).

e Maximum allowable differential across the valve in any open position. Less than 20 psi recommended for quieter service. Consult Table-1 on page 5 for close-off pressure ratings.

**Note:** Choose a valve assembly with a maximum operating differential pressure capability sufficient for the application. Consult Table-1 on page 5 for close-off pressure ratings. Not all actuator and valve body combinations are offered as factory assemblies.

### **Three-Way Electric Non-Spring Return Models**

Table-9 3-Way Globe Valve Assemblies with Electric Non-Spring Return Actuators

					Mx-631x3	Mx41-634x
		ng Return Ive Assembli	ies			
1					Actuator Output l	Rating (minimum)
					210 lbf (935N)	300 lb-in (34 N-m)
			$\mathcal{M}$		Actuator Models	(Actuator Codes)
					Floating	Floating
					MF-63103 (301)	MF41-6343 (516)
					MF-63123 (303)	Proportional
					Proportional	MS41-6340 (512)
					MF-63123-211 (423) <sup>a</sup>	MS41-6341 (514)
					MF-63123-411 (422) <sup>b</sup>	MS41-6343 (516)
					) i	Part Number
					AV-672 (2-1/2" to 5")	AV-609 (6")
Valve Assembly Part Number <sup>c</sup>	P Code	Valve Size in.	$C_v^{\ d}$	k <sub>vs</sub> <sup>d</sup>		Differential Pressure <sup>e</sup> , psi (kPa) Diverting)
			80 <sup>f</sup>	69 <sup>f</sup>		_
	12	2-1/2	95 <sup>g</sup>	82 <sup>g</sup>		
			115 <sup>h</sup>	99 <sup>h</sup>		
			110 <sup>f</sup>	95 <sup>f</sup>	35 (240) / 35 (240)	_
Vx-8303-xxx-5-P	13	3	120 <sup>g</sup>	104 <sup>g</sup>	00 (240) / 00 (240)	
			120 <sup>h</sup>	104 <sup>h</sup>		
	14 4 190 <sup>i</sup> 164 <sup>i</sup> 15 5 290 <sup>i</sup> 251 <sup>i</sup>		190 <sup>i</sup>	164 <sup>i</sup>		
			251 <sup>i</sup>		_	
	16	6	500 <sup>i</sup>	433 <sup>i</sup>	_	32 ( 219) / 28 (192)

<sup>&</sup>lt;sup>a</sup> MF-63123-211 includes MFC-8000 control module factory set for 6-9 Vdc control signal. May be field adjusted for other ranges. Actuator, control module, linkage, and valve body included with factory valve assembly. Components may be purchased separately for field assembly.

b MF-63123-411 includes MFC-420 control module factory set for 4-20 mAdc control signal. May be field adjusted for other ranges. Actuator, control module, linkage, and valve body included with factory valve assembly. Components may be purchased separately for field assembly.

<sup>&</sup>lt;sup>c</sup> See Globe Valve Assembly Part Numbering System and Selection Procedure to determine a specific part number.

<sup>&</sup>lt;sup>d</sup>  $k_{vs} = m^3/h (\Delta P = 100 \text{ kPa})$   $k_{vs} = C_v / 1.156$   $C_v = gpm / \sqrt{\Delta P}$  (in psi).

e Maximum allowable differential across the valve in any open position. Less than 20 psi recommended for quieter service. Consult Table-1 on page 5 for close-off pressure ratings.

f Mixing configuration, ports A and B are inlets, AB port is outlet.

<sup>&</sup>lt;sup>g</sup> Diverting configuration, flow AB to A port.

h Diverting configuration, flow AB to B port.

i All flow configurations, mixing or diverting.

Note: Choose a valve assembly with a maximum operating differential pressure capability sufficient for the application. Consult Table-1 on page 5 for close-off pressure ratings. Not all actuator and valve body combinations are offered as factory assemblies.

# **Two-Way Electric Spring Return Models**

Table-10 2-Way Globe Valve Assemblies with Electric Spring Return Actuators

					Mx61-720x	Mx41-715x	Mx40-717x
2-Way	Spring I	Return ve Assembli	es				
					Actu	uator Output Rating (minin	num)
(C-	<u>,                                    </u>				220 lbf (979 N)	133 lb-in (15 N-m)	150 lb-in (17 N-m)
[@					Act	uator Models (Actuator Co	odes)
					Two-Position MA61-7200 (595) MA61-7201 (594) MA61-7203 (596) Floating MF61-7203 (596) Proportional MS61-7203 (596)  None (Part of Actuator)	Two-Position MA41-7150 (552) MA41-7151 (554) MA41-7153 (556) Floating MF41-7153 (556) Proportional MS41-7153 (556)  Linkage Kit Part Number  AV-607 (2-1/2" to 5") AV-609 (6")	Two-Position MA40-7170 (572) MA40-7171 (574) MA40-7173 (576) Floating MF40-7173 (576) Proportional MS40-7170 (572) MS40-7171 (574) MS40-7173 (576)  AV-607 (2-1/2" to 5") AV-609 (6")
Valve Assembly Part Number <sup>a</sup>	P Code	Valve Size in.	C <sub>v</sub> <sup>b</sup>	k <sub>vs</sub> <sup>d</sup>	Maximu	m Allowable Operating Di Pressure <sup>c</sup> , psi (kPa)	fferential
	12	2-1/2	56	48			
	13	3	85	74	05 ( 040)	05 (040)	05 (040)
Vx-8213-5xx-5-P Vx-8223-5xx-5-P	14	4	145	125	35 ( 240)	35 (240)	35 (240)
			040	208			
Vx-8223-5xx-5-P	15	5	240	200			

See Globe Valve Assembly Part Numbering System and Selection Procedure to determine a specific part number

b  $k_{vs} = m^3/h \, (\Delta P = 100 \, kPa)$   $k_{vs} = C_v / 1.156$   $C_v = gpm / \sqrt{\Delta P} \, (in \, psi).$  C Maximum allowable differential across the valve in any open position. Less than 20 psi recommended for quieter service. Consult Table-1 on page 5 for close-off pressure ratings.

**Note:** Choose a valve assembly with a maximum operating differential pressure capability sufficient for the application. Consult Table-1 on page 5 for close-off pressure ratings. Not all actuator and valve body combinations are offered as factory assemblies.

### **Three-Way Electric Spring Return Models**

Table-11 3-Way Globe Valve Assemblies with Electric Spring Return Actuators

					Mx61-720x	Mx41-715x	Mx40-717x
3-Way	Spring F Globe Val	Return ve Assembli	es				
						ator Output Rating (minin	•
					220 lbf (979 N)	133 lb-in (15 N-m)	150 lb-in (17 N-m)
<u>(</u> @	<u>.:</u> , j				Actu	ator Models (Actuator Co	des)
					Two-Position MA61-7200 (595) MA61-7201 (594) MA61-7203 (596) Floating MF61-7203 (596) Proportional MS61-7203 (596)  None (Part of Actuator)	Two-Position MA41-7150 (552) MA41-7151 (554) MA41-7153 (556) Floating MF41-7153 (556) Proportional MS41-7153 (556)  Linkage Kit Part Number  AV-607 (2-1/2" to 5") AV-609 (6")	Two-Position MA40-7170 (572) MA40-7171 (574) MA40-7173 (576) Floating MF40-7173 (576) Proportional MS40-7170 (572) MS40-7171 (574) MS40-7173 (576)  AV-607 (2-1/2" to 5") AV-609 (6")
Valve Assembly Part Number <sup>a</sup>	P Code	Valve Size	C <sub>v</sub> b	k <sub>vs</sub> <sup>b</sup>		n Allowable Operating Di	
rait Nulliber*		in.	80 <sup>d</sup>	69 <sup>d</sup>	Pressu	ıre <sup>c</sup> , psi (kPa) (Mixing/Div	erung)
	12	2-1/2	95 <sup>e</sup>	82 <sup>e</sup>			
	12	2-1/2	115 <sup>f</sup>	99 <sup>f</sup>			
			110 <sup>d</sup>	95 <sup>d</sup>		35 (240) / 35 (240)	35 (240) / 35 (240)
Vx-8303-5xx-5-P	13	3	120 <sup>e</sup>	104 <sup>e</sup>	35 (240) / 35 (240)	33 (2.3) 7 33 (2.3)	35 (2.5) / 55 (2.5)
	-		120 <sup>f</sup>	104 <sup>f</sup>			
	14	4	190 <sup>g</sup>	164 <sup>g</sup>			
	15	5	290 <sup>g</sup>	251 <sup>g</sup>		32 (219) / 28 (192)	35 (240) / 31 (212 )
	16	6	500 <sup>g</sup>	433 <sup>g</sup>	_	15 (103) / 11 ( 75)	16 (110 ) / 12 (82)

<sup>&</sup>lt;sup>a</sup> See Globe Valve Assembly Part Numbering System and Selection Procedure to determine a specific part number.

<sup>&</sup>lt;sup>b</sup>  $k_{vs} = m^3/h$  (ΔP = 100 kPa)  $k_{vs} = C_v / 1.156$   $C_v = gpm / \sqrt{\Delta P}$  (in psi).

c Maximum allowable differential across the valve in any open position. Less than 20 psi recommended for quieter service. Consult Table-1 on page 5 for close-off pressure ratings.

d Mixing configuration, ports A and B are inlets, AB port is outlet.

<sup>&</sup>lt;sup>e</sup> Diverting configuration, flow AB to A port.

f Diverting configuration, flow AB to B port.

<sup>&</sup>lt;sup>g</sup> All flow configurations, mixing or diverting.

**Note:** Choose a valve assembly with a maximum operating differential pressure capability sufficient for the application. Consult Table-1 on page 5 for close-off pressure ratings. Not all actuator and valve body combinations are offered as factory assemblies.

### **Two-Way Pneumatic Spring Return Models**

Table-12 2-Way Globe Valve Assemblies with Pneumatic Spring Return Actuators

	Spring R	eturn			MK-6811 <sup>b</sup>	MK-6911 <sup>b</sup>
2-Way	Globe Valv	ve Assemblies				
					Actuator Models	, ,
					MK-6811 (602)	MK-6911 (652) Part Number
					AV-497	AV-497
	_				Spring Rang	l je, psig (kPa)
					5 to 10 (34 to 69) <sup>a</sup>	5 to 10 (34 to 69) <sup>a</sup>
Valve Assembly Part Number <sup>b</sup>	P Code	Valve Size in.	C <sub>v</sub> c	k <sub>vs</sub> <sup>c</sup>		Operating Differential , psi (kPa)
VK-8213-602-5-12 VK-8223-602-5-12 VK4-8213-602-5-12 VK4-8223-602-5-12	12	2-1/2	56	48		_
VK-8213-602-5-13 VK-8223-602-5-13 VK4-8213-602-5-13 VK4-8223-602-5-13	13	3	85	74	25 (240)	_
VK-8213-602-5-14 VK-8223-602-5-14 VK4-8213-602-5-14 VK4-8223-602-5-14	14	4	145	125	35 (240)	_
VK-8213-602-5-15 VK-8223-602-5-15 VK4-8213-602-5-15 VK4-8223-602-5-15	15	5	240	208		_
VK4-8213-652-5-16 VK4-8223-652-5-16	16	6	370	320	_	35 (240)

<sup>&</sup>lt;sup>a</sup> Spring range field adjustable with positive positioner.

b AK-42309-500 positive positioner optional for 2-1/2" to 5" valve, required for 6" valve. Supplied as standard on VK4 factory valve assemblies. See Globe Valve Assembly Part Numbering System and Selection Procedure to determine a specific part number.

c  $k_{vs} = m^3/h (\Delta P = 100 \text{ kPa})$   $k_{vs} = C_v / 1.156$   $C_v = gpm / \sqrt{\Delta P}$  (in psi).

d Maximum allowable differential across the valve in any open position. Less than 20 psi recommended for quieter service. ConsultTable-1 on page 5 for close-off pressure ratings.

**Note:** Choose a valve assembly with a maximum operating differential pressure capability sufficient for the application. Consult Table-1 on page 5 for close-off pressure ratings. Not all actuator and valve body combinations are offered as factory assemblies.

# **Three-Way Pneumatic Spring Return Models**

Table-13 3-Way Globe Valve Assemblies with Pneumatic Spring Return Actuators

					MK-6811 <sup>b</sup>	MK-6911 <sup>b</sup>
3-Way (	Spring F Globe Val	Return ve Assemblies	<b>S</b>			
						(Actuator Codes)
					MK-6811 (602)	MK-6911 (652)
						Part Number
					AV-497	AV-497
					Spring Rang	je, psig (kPa)
					5 to 10 (34 to 69) <sup>a</sup>	5 to 10 (34 to 69) <sup>a</sup>
Valve Assembly Part Number <sup>b</sup>	P Code	Valve Size in.	C <sub>v</sub> <sup>c</sup>	k <sub>vs</sub> <sup>c</sup>		Operating Differential a) (Mixing/Diverting)
			80 <sup>e</sup>	69 <sup>e</sup>		
VK-8303-602-5-12	12	2-1/2	95 <sup>f</sup>	82 <sup>f</sup>		
			115 <sup>g</sup>	99 <sup>g</sup>		
			110 <sup>e</sup>	95 <sup>e</sup>		_
VK-8303-602-5-13	13	3	120 <sup>f</sup>	104 <sup>f</sup>	35 (240) / 35 (240)	
			120 <sup>g</sup>	104 <sup>g</sup>		
VK-8303-602-5-14	14	4	190 <sup>h</sup>	164 <sup>h</sup>		
VK-8303-602-5-15 VK4-8303-602-5-15	15	5	290 <sup>h</sup>	251 <sup>h</sup>		_
VK4-8303-652-5-16	16	6	500 <sup>h</sup>	433 <sup>h</sup>		35 (240) / 35 (240)

<sup>&</sup>lt;sup>a</sup> Spring range field adjustable with positive positioner.

b AK-42309-500 positive positioner optional for 2-1/2" to 5" valve, required for 6" valve. Supplied as standard on VK4 factory valve assemblies. See Globe Valve Assembly Part Numbering System and Selection Procedure to determine a specific part number.

c  $k_{vs} = m^3/h (\Delta P = 100 \text{ kPa})$   $k_{vs} = C_v / 1.156$   $k_{vs} = gpm / \sqrt{\Delta P}$  (in psi).fx

d Maximum allowable differential across the valve in any open position. Less than 20 psi recommended for quieter service. Consult Table-1 on page 5 for close-off pressure ratings.

<sup>&</sup>lt;sup>e</sup> Mixing configuration, ports A and B are inlets, AB port is outlet.

f Diverting configuration, flow AB to A port.

<sup>&</sup>lt;sup>g</sup> Diverting configuration, flow AB to B port.

<sup>&</sup>lt;sup>h</sup> All flow configurations, mixing or diverting.

# **Actuator Specifications and Valve Assembly Mounting Dimensions**

Valve Assemblies with MF41-6343 and MS41-6340, MS41-6341, and MS41-6343 Non-Spring Return DuraDrive Electric Actuators

Control Signal	MF41-6343: SI	PDT Floating Co	ntrol, Triacs (500 m	nA rated), or 2	SPST contac	ts.					
	MS41-634x: Pi	roportional, 2 to	10 Vdc or 4 to 20 m	nAdc with an ir	ntegral 500Ω r	esistor.					
Power Requirements	All 24 Vac circu	its are Class 2. A	All circuits 30 Vac a	nd above are (	Class 1.						
		<del>                                     </del>	D	ower Input @ 5	60/60 Hz						
	Actuator Code	Part Number	Voltage	Running VA		Watts					
	516	MF41-6343	24 Vac ±20%	7.1	3.6	3.8					
	512	MS41-6340	120 Vac ±10%	9.6	8.8	5.0					
	514	MS41-6341	240 Vac ±10%	10.1	9.2	5.2					
	516	MS41-6343	24 Vac ±20%	7.1	5.0	4.8					
Connections	24 inch (61 cm)	long appliance	cables; 18 AWG co	lor coded lead	S,						
	1/2" conduit cor	1/2" conduit connector. For M20 metric conduit, use AM-756 Adapter.									
lotor Type	Brushless DC	•									
utputs											
Electrical	Stroke: Electro end of stroke.	onically limited to	a maximum of 93±	1°; field adjus	table to limit tr	avel at eithe					
Mechanical	Timing: Approximate timing is 145 seconds.										
	Manual Override: Activated by the manual override crank.										
	Output torque rating: 300 lb-in (34 N-m) minimum.										
	Position indica	ator: Pointer and	d scale are provide	d for position in	ndicator.						
nvironment											
Temperature Limits	Operating: -25	5° to 140 °F (-32° 4°F (51°C) at ma	160 °F (-40 to 71 °C commonstrated to 60°C) ambient aximum valve fluid d temperature 20°F	temperature. Natemperature of							
Humidity	5 to 95% RH, n	on-condensing.									
Locations	NEMA Type 1 (I connectors.	IEC IP30), NEMA	Type 4 (IEC IP56)	with customer	r-supplied wate	er tight cond					
gency Listings (Actuator)											
gency Listings (Actuator) UL	UL 873, Underv Regulating Equ		ies (File # E9429 C	ategory Temp	erature-Indica	ting and					
	Regulating Equ EMC Directive (	ipment).	w Voltage Directive								
UL	Regulating Equ EMC Directive ( EEC). Safety D	ipment). 89/336 EEC). Lo	ow Voltage Directive								

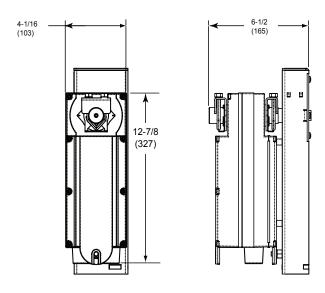


Figure-1 Mx41-634x-230 Actuator/Linkage Assembly

Dimensions - 6"	' Flang	ed Glo	be Valv	e Assen	nblies								
Valve Assembly	Valve	Valve Dimension						inches (millimeters)					
•			2-V	Vay (Refer	ay (Refer to Figure-2)				3-Way (Refer to Figure-3)				
Part Number	Size	Α	С	E	F	G	Н	Α	С	E	F	G	Н
2-Way													
Vx-8213-51x-5-16	6"	14	7-1/2	19-15/16	11	9-1/2	12	14	9-3/4	20-1/4	11	9-1/2	12
3-Way	О	(356)	(190)	(507)	(280)	(241)	(305)	(356)	(248)	(515)	(280)	(241)	(305)
Vx-8303-51x-5-16													
2-Way	6"	14	6-1/4	21-3/8	11	9-1/2	12						
Vx-8223-516-5-16	Ö	(356)	(159)	(543)	(280)	(241)	(305)	_		_		_	

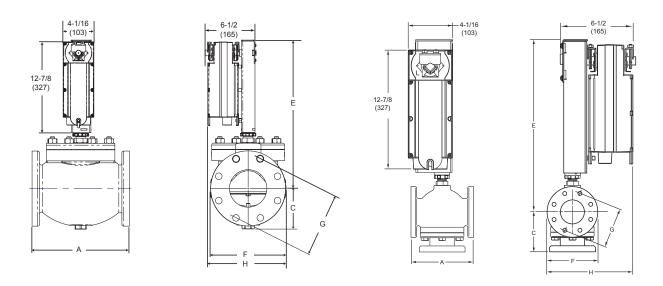


Figure-2 Mx41-634x with 6" Flanged 2-Way Globe Valves

Figure-3 Mx41-634x with 6" Flanged 3-Way Globe Valves

# Valve Assemblies with MF-631x3 and MF-63123 Series Non-Spring Return 210 lbf Electric **Linear Actuators**

<b>Actuator Specifications</b>	
Inputs	
Control Signal	MF-63103 and MF-63123 <sup>a</sup> : SPDT Floating Control, Triacs (1 A rated) or 2 SPST contacts.
	<b>MF-63123-211:</b> includes MFC-8000 control module set for 6 to 9 Vdc control signal; actuator extend point adjustable 0 to 12 Vdc; span adjustable 2 to 10 Vdc.
	<b>MF-63123-411:</b> includes MFC-420 control module set for 4 to 20 mAdc control signal; actuator extend point adjustable 2 to 16 mAdc; span adjustable 4 to 16 mAdc.
Power Requirements	Voltage: 24 Vac +10%/-15% @ 50/60 Hz.
	<b>Power Input:</b> 6.7 VA; 6.4 W running. 0 VA, 0 W holding. All 24 Vac circuits are Class 2.
Connections	Screw terminals; conduit knockout. MFC control modules plug into actuator circuit board.
Motor Type	Synchronous.
Outputs	
Electrical	<b>MF-63123:</b> 15k $\Omega$ feedback potentiometer <sup>b</sup> .
	<b>Auxiliary switch:</b> Available on MF-631x3-500 models. SPDT adjustable over actuator stroke. Rated 1A @ 24 Vac 50/60 Hz, 24 VA @ 24 Vac pilot duty rating.
Mechanical	Output force rating: 210 lbf (935 N) minimum.
	Timing: 120 seconds at 60 Hz, 144 seconds at 50 Hz.
	Position indicator: Provided.
	Manual override: Activated by the manual override crank.
	Linear stroke: Up to maximum of 1" (25 mm) nominal, self adjusting.
Environment	
Temperature Limits	Shipping and storage: -40° to 160°F (-40° to 71°C) ambient.  Operating: 0° to 140°F (-18° to 60°C) ambient temperature. Maximum allowable ambient 125°F (52°C) at maximum valve fluid temperature of 281°F (138°C). Minimum allowable valve fluid temperature 20°F (-7°C).
Humidity	5 to 95% RH, non-condensing.
Locations	NEMA Type 1
Agency Listings (Actuator)	
UL 	UL 873, Underwriters Laboratories (File # E9429 Category Temperature-Indicating and Regulating Equipment).
European Community	EMC Directive (89/336/EEC).
c-UL	Canadian Standards C22.2 No. 24-93.

a MFC-8000 control module may be installed for Vdc control or MFC-420 control module may be installed for mAdc control.
 b Not available when MFC control modules are used.

Valve Assembly	Valve	n			Val	ve Dime	nsions in	inches (	millimete	ers)		
Part Number	Size	p Code		2-Way (F	Refer to Fig	gure-4)			3-Way	(Refer to F	igure-5)	
rait Nullibei	Size	Code	Α	С	Е	F	G	Α	С	Е	F	G
2-Way	2-1/2"	12	8-9/16 (217)	4 (102)	13-5/16 (338)	7 (178)	5-1/2 (140)	8-9/16 (217)	5-7/16 (138)	10-1/4 (260)	7 (178)	5-1/2 (140)
Vx-8213-30x-5-P Vx-8213-42x-5-P	3"	13	9-1/2 (241)	4-5/8 (117)	12-5/8 (320)	7-1/2 (191)	6 (152)	9-1/2 (241)	6-3/8 (162)	10-1/2 (267)	7-1/2 (191)	6 (152)
3-Way Vx-8303-30x-5-P	4"	14	11-1/2 (292)	5-1/12 (140)	12-3/8 (315)	9 (229)	7-1/2 (191)	11-1/2 (292)	8-7/16 (214)	11-1/4 (286)	9 (229)	7-1/2 (191)
Vx-8303-42x-5-P	5"	15	13 (330)	6-15/16 (176)	14-15/16 (379)	10 (254)	8-1/2 (216)	13 (330)	8-13/16 (224)	14-15/16 (379)	10 (254)	8-1/2 (216)
	2-1/2"	12	8-9/16 (217)	4 (102)	9-9/16 (243)	7 (178)	5-1/2 (140)	1	_	1	1	_
2-Way Vx-8223-30x-5-P	3"	13	9-1/2 (241)	4-1/4 (108)	11-1/16 (281)	7-1/2 (191)	6 (152)	1		1	1	_
Vx-8223-42x-5-P	4"	14	11-1/2 (292)	4-15/16 (125)	13-3/4 (349)	9 (229)	7-1/2 (191)	_	_		_	_
	5"	15	13 (330)	5-7/16 (138)	16-1/16 (408)	10 (254)	8-1/2 (216)	_	_	_	_	_

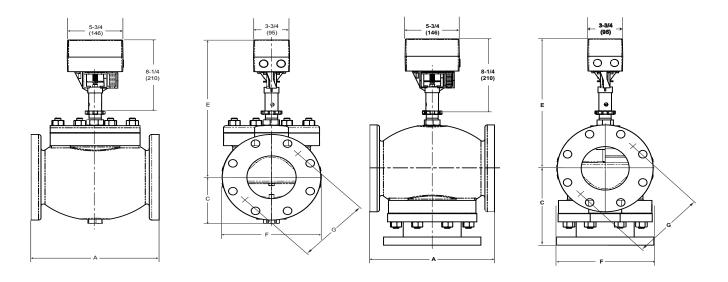


Figure-4 Mx-631x3 Series with Flanged 2-Way Globe Valves

Figure-5 Mx-631x3 Series with Flanged 3-Way Globe Valves

# Valve Assemblies with Mx61-720x Spring Return Linear DuraDrive Electric Actuators

ts										
	l Signal	MA61	I-720x: SPST T	wo-positio	on Contro	ol, Triacs (	500 mA	rated)		
	•		-7203: SPDT FI						ated), or 2	SPST co
			I-7203: Proportion				•		•	
Power	Requirem		Vac circuits are							
			<u> </u>		Powe	r Input @	50/60 Hz			
	Actuator	Part Number				ning	00,00 112		Hole	ding
	Code		Voltage	50	Hz	60	Hz	DC	50 Hz	60 Hz
			50/60 Hz	VA	W	VA	W	Amps	W	W
	595	MA61-7200	120 Vac ±10%	11.7	8.8	10.0	8.4		3.6	5.0
	594	MA61-7201	230 Vac ±10%	15.5	9.5	10.6	8.5	_	4.6	3.3
	596	MA61-7203	2 2 2 2 2 7 0	9.8	7.5	9.7	7.5	0.29	2.8	2.8
	596	MF61-7203		9.8	7.7	9.7	7.7	0.30	3.3	3.3
	596	MS61-7203	24 Vac ±20%							
	590	MS61-7203-40	22-30 Vdc	9.8	7.4	9.7	7.4	0.28	2.9	2.9
	597	MS61-7203-50								
uts			nless DC							it use AM
outs Electri	cal	Contem MS61 Posit Outp Timir Posit Manu	rol mode switch 1-7203 proportion ion feedback vo ut force rating: ng: Approximate ion indicator: F	: Provide nal model oltage: 2 220 lbf (s timing is Provided of	d for sele s. to 10 Vdc 979 N) m 190 seco on actuat the mar	ction of di c (max. 0.5 inimum, 4 onds. or and link	rect actir 5 mA) po 95 lbf (2 kage for	ng or rever sition feed 202 N) ma position ir	se acting Iback sign aximum st	control m
outs Electri Mecha	cal	Contem MS61 Posit Outp Timir Posit Manu	rol mode switch 1-7203 proportion ion feedback vo ut force rating: ng: Approximate ion indicator: F	: Provide nal model oltage: 2 220 lbf (s timing is Provided of	d for sele s. to 10 Vdc 979 N) m 190 seco on actuat the mar	ction of di c (max. 0.5 inimum, 4 onds. or and link	rect actir 5 mA) po 95 lbf (2 kage for	ng or rever sition feed 202 N) ma position ir	se acting Iback sign aximum st	control m
outs Electri Mecha	cal	Control MS61 Posit Outp Timir Posit Manu Linea	rol mode switch 1-7203 proportion ion feedback vo ut force rating: ng: Approximate ion indicator: F ual override: Ac ar Stroke: 1" (25	: Provide nal model pltage: 2 2 20 lbf (\$\frac{1}{2}\$ timing is provided of tivated by 5 mm) nor e: -40 to 0°F (- 18° 0°C) at ma	d for seles. to 10 Vdc 079 N) m 190 secon actuat to the man minal. 160°F (-4	ction of di c (max. 0.5 inimum, 4 onds. or and lini nual overri 40 to 71°C C) ambien uid tempe	rect actir 5 mA) po 95 lbf (2 kage for de crank c) ambie	ng or rever sition feed 202 N) ma position in c.	se acting  Iback sign  aximum st  ndication.	control mal (MS61) all.
Electri Mecha ronme	cal nical nt erature Lim	Contem MS61 Posit Outp Timir Posit Manu Linea	rol mode switch 1-7203 proportion ion feedback vo ut force rating: ng: Approximate ion indicator: F ual override: Ac ar Stroke: 1" (25 bing and storag ating: 0°F to 14 140°F (60	: Provide nal model 220 lbf (9 timing is Provided of tivated by 5 mm) nor e: -40 to 0°F (-18° C)°C) at mad tempera	d for seles. to 10 Vdc 079 N) m 190 secon actuat to the man minal. 160°F (-4	ction of di c (max. 0.5 inimum, 4 onds. or and lini nual overri 40 to 71°C C) ambien uid tempe	rect actir 5 mA) po 95 lbf (2 kage for de crank c) ambie	ng or reversition feed 202 N) maposition in the case of the case o	se acting  Iback sign  aximum st  ndication.	control mal (MS61) all.
Electri Mecha ironme Tempe	cal nical nt erature Lim	Conti MS61 Posit Outp Timir Posit Manu Linea nits Shipp Oper	rol mode switch 1-7203 proportion ion feedback vo ut force rating: ng: Approximate ion indicator: F ial override: Ac ar Stroke: 1" (25 bing and storag ating: 0°F to 14 140°F (60 valve fluit	: Provide nal model 220 lbf (9 timing is 2 tivated by 5 mm) nor 2 -40 to 0°F (-18° 0°C) at mad temperal densing.	d for seles. to 10 Vdc 979 N) m 190 secon actuat the mar minal. 160°F (-4 caximum flature: 20°	ction of di (max. 0.5 inimum, 4 onds. or and link nual overri 40 to 71°C C) ambien uid tempe °F (-7°C).	rect actir 5 mA) po 95 lbf (2 kage for de crank c) ambie to temper	ng or reversition feed 202 N) ma position in a.	rse acting  Iback sign  aximum st  ndication.  ximum all  38°C). Mir	control monate (MS61) call.
Mecha ronme Tempe	cal nical nt erature Lim	Contemposite MS61 Posite Outper Timire Posite Manual Linear Shipp Oper 5 to 9 NEM/	rol mode switch 1-7203 proportion ion feedback vo ut force rating: ng: Approximate ion indicator: F ial override: Ac ar Stroke: 1" (25 bing and storag ating: 0°F to 14 140°F (60 valve fluid 15% RH, non-con	: Provide nal model pltage: 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	d for seles. to 10 Vdc 979 N) m 190 secon actuat the man minal. 160°F (-4 c to 60°C aximum flature: 20°C	ction of di c(max. 0.5 inimum, 4 onds. or and lini aual overri 40 to 71°C C) ambien uid tempe F (-7°C).	rect actir 5 mA) po 95 lbf (2 kage for de crank c) ambie tt temper	ng or reversition feed 202 N) maposition in the contract of th	Iback sign aximum st ndication. ximum all 38°C). Mir	control monal (MS61) call.
Mecha Tempe Humid Locationcy Lis	nical  nt erature Lim	Contem MS61 Posit Outp Timir Posit Manu Linea nits Shipp Oper  5 to 9 NEM/	rol mode switch 1-7203 proportion ion feedback vo ut force rating: ng: Approximate ion indicator: F ual override: Ac ar Stroke: 1" (25 bing and storag ating: 0°F to 14 140°F (60 valve fluid	: Provide nal model pltage: 2 1 2 2 2 1 bf (9 2 1 bf (9 2 2 1 bf (9 2 1 bf (9 2 2 1 bf (9	d for seles. to 10 Vdc 979 N) m 190 secon actuat the man minal. 160°F (-4 c to 60°C aximum flature: 20°C	ction of di c(max. 0.5 inimum, 4 onds. or and lini aual overri 40 to 71°C C) ambien uid tempe F (-7°C).	rect actir 5 mA) po 95 lbf (2 kage for de crank c) ambie tt temper	ng or reversition feed 202 N) maposition in the contract of th	Iback sign aximum st ndication. ximum all 38°C). Mir	control monal (MS61) call.
Mecha ironme Tempe Humid Locationcy Lis	nical  nt erature Lim	Conti MS61 Posit Outp Timir Posit Manu Linea nits Shipp Oper 5 to 9 NEM/ tuator)	rol mode switch 1-7203 proportion ion feedback vo ut force rating: ng: Approximate ion indicator: F ial override: Ac ar Stroke: 1" (25 bing and storag ating: 0°F to 14 140°F (60 valve fluid 15% RH, non-con A 2, UL Type 2, I	: Provide nal model pltage: 2 1 220 lbf (9 2 timing is Provided of tivated by 6 mm) nor e: -40 to 0°F (- 18° 0°C) at mad temperadensing. EC IP54, Laborato t).	d for seles. to 10 Vdc 979 N) m 190 secon actuat the mar minal. 160°F (-4 eximum flature: 20° with cusi	ction of di (max. 0.5 inimum, 4 onds. or and linh nual overri 40 to 71°C C) ambien uid tempe F (-7°C). tomer-sup	rect actir 5 mA) po 95 lbf (2  kage for de crank c) ambie at temper rature of	ng or reversition feed 202 N) may position in a  nt rature. May 2281°F (13	Iback sign aximum st ndication. ximum all 38°C). Mir	control monal (MS61) call.
Humid Location ncy Lis	nical  nt erature Lim  ity ons stings (Act	Contem MS61 Posit Outp Timir Posit Manu Linea  nits Shipp Oper  5 to 9 NEM uator)  UL 87 Regulator	rol mode switch 1-7203 proportion ion feedback vo ut force rating: ng: Approximate ion indicator: F ial override: Ac ar Stroke: 1" (25 bing and storag ating: 0°F to 14 140°F (60 valve fluid 15% RH, non-con A 2, UL Type 2, I	: Provide nal model pltage: 2 = 220 lbf (\$\frac{1}{220}\$ lbf (\$\frac{1}{	d for sele s. to 10 Vdc 279 N) m 190 seccon actuat to the marminal. 160°F (-4°C to 60°C eximum flature: 20°C with custom the custom	ction of di (max. 0.5 inimum, 4 onds. or and linh nual overri 40 to 71°C C) ambien uid tempe F (-7°C). tomer-sup	rect actir 5 mA) po 95 lbf (2  kage for de crank c) ambie at temper rature of	ng or reversition feed 202 N) may position in a  nt rature. May 2281°F (13	Iback sign aximum st ndication. ximum all 38°C). Mir	control monal (MS61) all.

Dimensions -	2-1/2"	to 5" F	langed	Globe	Valve A	Assemb	olies					
Valve Assembly	Valve	Р			Val	ve Dimen	sions in	inches (ı	millimete	rs)		
Part Number	Size	Code		2-Way (F	Refer to F	igure-6)			3-Way (R	efer to F	igure-7)	
Fait Number	Size	Code	Α	С	Е	F	G	Α	С	Е	F	G
	2-1/2"	12	8-9/16 (217)	4 (102)	12-3/8 (314)	7 (178)	5-1/2 (140)	8-9/16 (217)	5-7/16 (138)	13-3/4 (349)	7 (178)	5-1/2 (140)
2-Way Vx-8213-59x-5-P	3"	13	9-1/2 (241)	4-5/8 (117)	12-5/8 (320)	7-1/2 (191)	6 (152	9-1/2 (241)	6-3/8 (162)	14 (356)	7-1/2 (191)	6 (152
3-Way Vx-8303-59x-5-P	4"	14	11-1/2 (292)	5-1/2 (140)	13-3/8 (340)	9 (229)	7-1/2 (191)	11-1/2 (292)	8-7/16 (214)	14-3/4 (375)	9 (229)	7-1/2 (191)
	5"	15	13 (330)	6-15/16 (176)	15-1/8 (384)	10 (254)	8-1/2 (216)	13 (330)	8-13/16 (224)	15-1/8 (384)	10 (254)	8-1/2 (216)
	2-1/2"	12	8-9/16 (217)	4 (102)	13 (330)	7 (178)	5-1/2 (140)	_	_	_	_	_
2-Way	3"	13	9-1/2 (241)	4-1/4 (108)	14-1/2 (368)	7-1/2 (191)	6 (152	_	_	1	_	1
Vx-8223-59x-5-P	4"	14	11-1/2 (292)	4-15/16 (125)	15-3/8 (391)	9 (229)	7-1/2 (191)	_	_	_	_	_
	5"	15	13 (330)	5-7/16 (138)	16-5/16 (415)	10 (254)	8-1/2 (216)	_	_	_	_	_

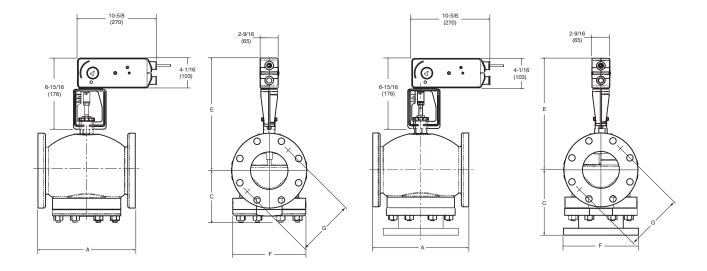


Figure-6 Mx61-720x with 2-1/2" to 5" Flanged 2-Way Globe Valves

Figure-7 Mx41-720x with 2-1/2" to 5" Flanged 3-Way Globe Valves

# Valve Assemblies with Mx41-715x Spring Return DuraDrive Electric Actuators

uts												
Control	Signal	MA41-7	15x: SPST Two-po	sition Cont	rol, Triacs	(500 mA	rated)					
		MF41-7	153: SPDT Floating	Point Con	trol, 24 Va	ic, Triacs (	500 mA ı	rated) , or	2 SPST c	ontac		
		MS41-7	153: Proportional, 2	to 10 Vdc	or 4 to 20	) mAdc wi	th an ext	ernal 500	$\Omega$ resistor.			
Power I	Requireme	nts All 24 V	ac circuits are Class	2.								
	-											
				Pov		9 50/60 Hz						
	Actuator	Part Number	Voltage		Runi	ning		Hole	ding			
	Code		50/60 Hz	50		60		50 Hz	60 Hz			
				VA	W	VA	W	W	W			
	552	MA41-7150	120 Vac ±10%	11.7	8.8	10.0	8.4	3.6	5.0			
	554	MA41-7151	230 Vac ±10%	15.5	9.5	10.6	8.5	4.6	3.3			
	556	MA41-7153	24 Vac ±20%	9.8	7.5	9.7	7.5	2.8	2.8			
	556	MF41-7153	22-30 Vdc	9.8	7.7	9.7	7.7	3.3	3.3			
	556	MS41-7153		9.8	7.4	9.7	7.4	2.9	2.9			
Connec	ctions	adapter		cables; 1/2	2" conduit	connector	s. For m	etric cond	uit use AN	Л-75(		
tor Type		Brushle	ss DC									
tputs												
Electric	al		mode switch: Provided 153 proportional mo		lection of	direct actir	g or reve	erse acting	control m	node		
		for 7A (2	<ul> <li>@ 250 Vac, one fixed @ 5° and one adjustable 25° to 85°. Switches meet VDE requirements for 7A (2.5A) @ 250 Vac</li> <li>Position feedback voltage: 2 to 10 Vdc (maximum 0.5 mA) output signal for position feedback or operation of up to four slave actuators (MS41-7153 only).</li> </ul>									
M = = l= =	.!!						-7 133 011	іу).				
Mechar	ııcaı		torque rating: 133  Approximate timing			num.						
			n indicator: Pointer			ded for no	sition inc	lication				
			override: Activated									
			Electronically limite					al ston				
	•	Guore.	Liconomically millic			ノン 、 vvilii ii	iourial lib	ai olop.				
/ironmer	nt .		•	a to a max								
		ta Chinnin	and otorogo. 10									
	nt rature Limi		ng and storage: -40 ng: -22 to 140°F (-3 115°F (46°C) a allowable valve	to 160°F 30 to 60°C) t maximum	(-40 to 71 ambient valve flu	°C) ambie temperatu id tempera	nt. re. Maxii ature of 2					
	rature Limi	Operati	<b>ng:</b> -22 to 140°F (-3 115°F (46°C) a	to 160°F 30 to 60°C) t maximum fluid temp	(-40 to 71 ambient valve flu	°C) ambie temperatu id tempera	nt. re. Maxii ature of 2					
	rature Limi	Operation 5 to 95%	ng: -22 to 140°F (-3 115°F (46°C) a allowable valve	to 160°F 30 to 60°C) t maximum fluid temp	(-40 to 71 ambient valve flu	°C) ambie temperatu id tempera	nt. re. Maxii ature of 2					
Humidi Locatio	rature Limi	Operati 5 to 95% NEMA	ng: -22 to 140°F (-3 115°F (46°C) a allowable valve 6 RH, non-condensi	to 160°F 30 to 60°C) t maximum fluid temp	(-40 to 71 ambient valve flu	°C) ambie temperatu id tempera	nt. re. Maxii ature of 2					
Humidi Locatio	rature Limi ty ons	5 to 95% NEMA 7 (ator) UL 873,	ng: -22 to 140°F (-3 115°F (46°C) a allowable valve 6 RH, non-condensi	to 160°F 30 to 60°C; t maximum fluid temp ng. EC IP54.	(-40 to 71 ambient valve flu erature: 2	°C) ambie temperatu id tempera :0°F (-7°C	nt. re. Maxii ature of 2 ).	281°F (138	3°C). Minir	mum		
Humidi Locatio ency List	rature Limi ty ons	5 to 95%  NEMA 7  ator)  UL 873,  Regulat	ng: -22 to 140°F (-3 115°F (46°C) a allowable valve 6 RH, non-condensi Type 2, UL Type 2, II	to 160°F 30 to 60°C; t maximum fluid temp ng. EC IP54. atories (Fil	(-40 to 71 ) ambient n valve flu perature: 2 e #E9429	°C) ambie temperatu id tempera to°F (-7°C	nt. re. Maxii ature of 2 ). Tempera	281°F (138	3°C). Minir	mum		
Humidi Locatio ency List	rature Limi ty ons tings (Actu	5 to 95%  NEMA 7  Pator)  UL 873, Regulat  Inity EMC Di	ng: -22 to 140°F (-3 115°F (46°C) a allowable valve 6 RH, non-condensi Type 2, UL Type 2, II Underwriters Labor ing Equipment).	to 160°F 30 to 60°C; t maximum fluid temp ng. EC IP54. atories (Fil	(-40 to 71 ) ambient n valve flu perature: 2 e #E9429	°C) ambie temperatu id tempera to°F (-7°C	nt. re. Maxii ature of 2 ). Tempera	281°F (138	3°C). Minir	mum		

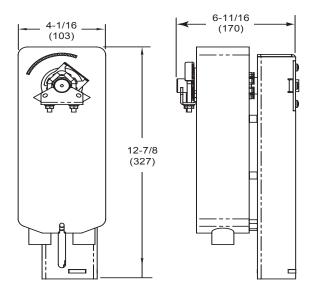


Figure-8 Mx41-715x-220 Actuator/Linkage Assembly

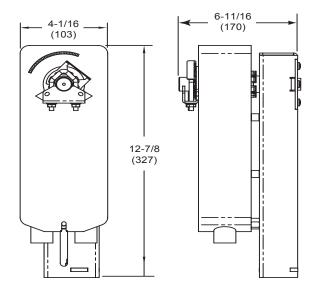


Figure-9 Mx41-715x-230 Actuator/Linkage Assembly

Dimensions -	2-1/'2"	' to 6"	Flang	ed Glol	oe Valve	Asse	emblies	;						
Valve Assembly	Valve	Р				Val	ve Dimer	nsions in	inches	(millimete	ers)			
Part Number	Size	Code		2-Wa	ay (Refer t	o Figu	re-10)			3-Wa	y (Refer	to Figu	re-11)	
1 art Namber	5	Oode	Α	С	Ш	F	G	Н	Α	C	Е	F	G	Н
	2-1/2"	12	8-9/16 (217)	4 (102)	17-5/8 (448)	7 (178)	5-1/2 (140)	8-3/8 (213)	8-9/16 (217))	5-7/16 (138)	17-5/8 (448)	7 (178)	5-1/2 (140)	8-3/8 (213)
2-Way	3"	13	9-1/2 (241)	4-5/8 (117)	17-1/2 (444)	7-1/2 (191)	6 (152)	8-3/4 (222)	9-1/2 (241)	6-3/8 (162)	17-1/2 (444)	7-1/2 (191)	6 (152)	8-3/4 (222)
Vx-8213-55x-5-P 3-Way	4"	14	11-1/2 (292)	5-1/2 (140)	18-5/8 (473)	9 (229)	7-1/2 (191)	9-3/8 (238)	11-1/2 (292)	8-7/16 (214)	18-5/8 (473)	9 (229)	7-1/2 (191)	9-3/8 (238)
Vx-8303-55x-5-P	5"	15	13 (330)	6-15/16 (176)	18-9/16 (472)	10 (254)	8-1/2 (216)	10-1/16 (256)	13 (330)	8-13/16 (224)	18-5/8 (473)	10 (254)	8-1/2 (216)	10-1/16 (256)
	6"	16	14 (356)	7-1/2 (190)	19-15/16 (507)	11 (280)	9-1/2 (241)	12 (305)	14 (356)	9-3/4 (248)	20-9/16 (522)	11 (280)	9-1/2 (241)	12 (305)
	2-1/2"	12	8-9/16 (217)	4 (102)	16-1/2 (419)	7 (178)	5-1/2 (140)	8-3/8 (213)	_	_	_	_	_	_
2-Way	3"	13	9-1/2 (241)	4-1/4 (108)	17-5/8 (448)	7-1/2 (191)	6 (152)	8-3/4 (222)	_	-	_	_	_	_
Vx-8223-55x-5-P	4"	14	11-1/2 (292)	4-15/16 (125)	18-1/2 (470)	9 (229)	7-1/2 (191)	9-3/8 (238)	_	_	_	_	_	_
	5"	15	13 (330)	5-7/16 (138)	19-3/4 (502)	10 (254)	8-1/2 (216)	10-1/16 (256)	_	_	_		_	_
	6"	16	14 (356)	6-1/4 (159)	21-3/8 (543)	11 (280)	9-1/2 (241)	12 (305)	_	-		_	_	_

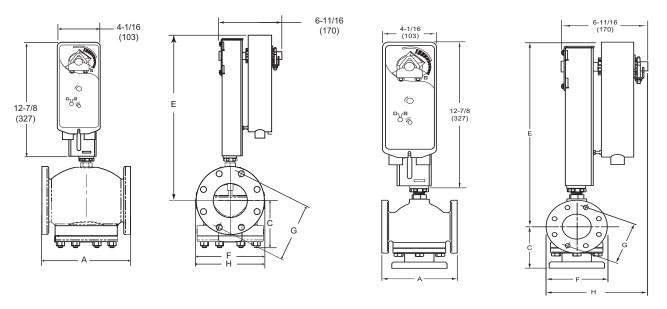


Figure-10 Mx41-715x with Flanged 2-Way Globe Valves

Figure-11 Mx41-715x with Flanged 3-Way Globe Valves

# Valve Assemblies with Mx40-717x Spring Return DuraDrive Electric Actuators

Control Sign	nal	MA40-717x	: SPST Two-position	n Control, Triacs (50	00 mA rated)						
		MF40-7173	: SPDT Floating Poi	nt Control, 24 Vac,	Triacs (500 mA rated	d), or 2 SPST contacts					
		MS40-7173	: Proportional, 2 to	10 Vdc or 4 to 20 m	Adc with an externa	500 ohm resistor.					
Power Requ	irements	All 24 Vac c	ircuits are Class 2.								
	Actuator			Power Input (	@ 50/60 Hz						
	Code	Part Number	Voltage	Running VA	Holding VA	Watts					
	572	MA40-7170	120 Vac ±10%	11.4	9.4	7.2					
	574	MA40-7171	240 Vac ±10%	11.8	9.5	7.4					
-	576	MA40-7173	041/ 1000/	9.6	4.1	5.4					
ļ	576	MF40-7173	24 Vac ±20%	10.0	4.3	5.5					
	572	MS40-7170	120 Vac ±10%	11.1	9.1	7.1					
	574	MS40-7171	240 Vac ±10%	11.8	10.1	7.4					
	576	MS40-7173	24 Vac ±20%	9.4	5.4	7.1					
utputs  Mechanical  nvironment  Temperature	e Limits	Timing: Ap Position Inc Stroke: Ele Shipping a	ectronically limited to nd storage: -40 to 7 -25 to 140 °F(-32 to	145 seconds. d scale are provided a maximum of 93° 160 °F (-40 to 71 °C 60 °C) ambient ter eximum valve fluid t	c) ambient. mperature. Maximum emperature of 281°F	n allowable ambient:					
Humidity		5 to 95% RI	H, non-condensing.	•							
Locations		NEMA Type connectors.	• •	Type 4 (IEC IP56),	with customer supp	lied water tight condui					
gency Listings	(Actuator	r)									
UL		UL 873, Und Regulating I		ies (File #E9429 Ca	ategory Temperature	-Indicating and					
<u> </u>		EMC Directive (89/336 EEC). Low Voltage Directive (72/23/EEC).									
European Co	ommunity	/ EMC Directi	ve (03/330 LLC). LC	Canadian Standards C22.2 No. 24-93.							
	ommunity				( )						

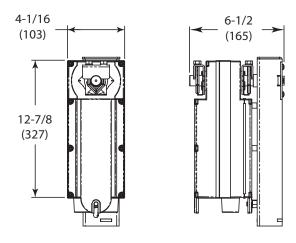


Figure-12 Mx40-717x-220 Actuator/Linkage Assembly

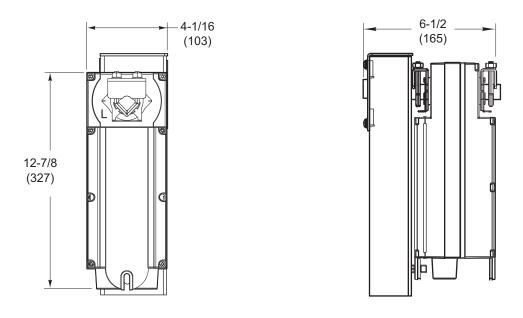


Figure-13 Mx40-717x-230 Actuator/Linkage Assembly

Dimensions -	2-1/2	' to 6'	' Flang	jed Glo	be Valve	Asser	nblies								
Valve Assembly	Valve	Р	Valve Dimensions in inches (millimeters)												
Part Number	Size	Code	2-Way (Refer to Figure-14)							3-Way (Refer to Figure-15)					
i ait ituilibei			Α	С	E	F	G	Н	Α	C	Е	F	G	Н	
2-Way	2-1/2"	12	8-9/16 (217)	4 (102)	17-1/4 (438)	7 (178)	5-1/2 (140)	8-3/4 (222)	8-9/16 (217))	5-7/16 (138)	17-1/4 (438)	7 (178)	5-1/2 (140)	8-3/4 (222)	
	3"	13	9-1/2 (241)	4-5/8 (117)	17 (432)	7-1/2 (191)	6 (152	9 (229)	9-1/2 (241)	6-3/8 (162)	17 (432)	7-1/2 (191)	6 (152	9 (229)	
Vx-8213-57x-5-P	4"	14	11-1/2 (292)	5-1/2 (140)	18-1/4 (464)	9 (229)	7-1/2 (191)	9-3/4 (248)	11-1/2 (292)	8-7/16 (214)	18-1/4 (464)	9 (229)	7-1/2 (191)	9-3/4 (248)	
3-Way Vx-8303-57x-5-P	5"	15	13 (330)	6-15/16 (176)	18-3/16 (462)	10 (254)	8-1/2 (216)	10-1/16 (256)	13 (330)	8-13/1 6 (224)	17-1/4 (464)	10 (254)	8-1/2 (216)	10-1/16 (256)	
	6"	16	14	7-1/2	19-15/16	11	9-1/2	12	14	9-3/4	20-1/4	11	9-1/2	12	
		10	(356)	(190)	(507)	(280)	(241)	(305)	(356)	(248)	(515)	(280)	(241)	(305)	
	2-1/2"	12	8-9/16 (217)	4 (102)	16-5/8 (422)	7 (178)	5-1/2 (140)	8-3/4 (222)		1	-		_	_	
2-Way Vx-8223-57x-5-P	3"	13	9-1/2 (241)	4-1/4 (108)	17-1/4 (438)	7-1/2 (191)	6 (152	9 (229)	_	_	_		_	_	
	4"	14	11-1/2 (292)	4-15/16 (125)	18-1/4 (464)	9 (229)	7-1/2 (191)	9-3/4 (248)	_	_	_	_	_	_	
	5"	5" 15	13	5-7/16	19-3/8	10	8-1/2	10-1/16	_	-	_	_	_	_	
			(330)	(138)	(492)	(254)	(216)	(256)							
	6"	16	14 (356)	6-1/4 (159)	21-3/8 (543)	11 (280)	9-1/2 (241)	12 (305)	_	_	_	_	_	_	

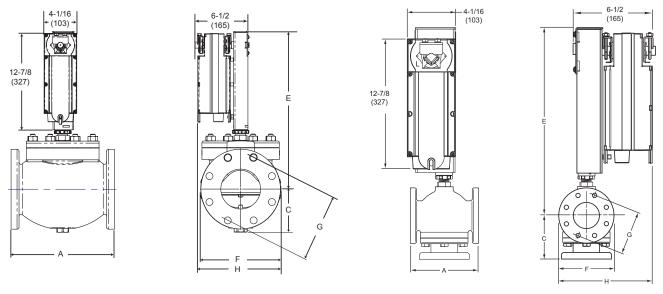


Figure-14 Mx40-717x with Flanged 2-Way Globe Valves

Figure-15 Mx40-717x with Flanged 3-Way Globe Valves

# **Actuator Specifications and Valve Assembly Mounting Dimensions**

# Valve Assemblies with MK-6811 and MK-6911 Spring Return Pneumatic Actuators

<b>Actuator Specifications</b>							
Inputs							
Control Signal	5 to 10 psig (34 to 69 kPa). Positive positioner start point adjustable 1 to 12 psi (7 to 83 kPa). Positive positioner span adjustable 2 to 13 psi (14 to 89 kPa).						
Supply Pressure	15 to 20 psig (103 to 137 kPa) nominal, 30 psig (205 kPa) maximum.						
Air Connections	1/8 in FNPT						
Effective Area	50 sq. in. (323 cm <sup>2</sup> )						
Outputs							
	MK-6811: 1" (25 mm) nominal stroke.						
	<b>MK-6911:</b> 1-3/4" (45 mm) nominal stroke.						
Environment							
Temperature Limits	Shipping and storage: -40 to 220°F (-40 to 104°C) ambient.						
	<b>Operating:</b> -20°F to 220°F (-29°C to 104°C). Maximum allowable ambient: 220°F (104°C) at maximum valve fluid temperature of 281°F (138°C). Minimum allowable valve fluid temperature: 20°F (-7°C).						
Positive Positioner	AK-42309-500 recommended for 5" valve, required for 6" valve. Order separately. Supplied as standard on VK4 factory valve assemblies.						

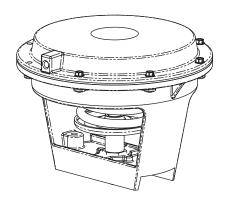


Figure-16 MK-6811 Actuator

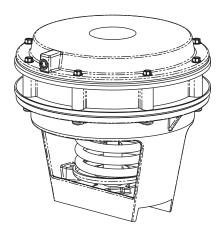


Figure-17 MK-6911 Actuator

Dimensions - 2-1/2" to 6" Flanged Globe Valve Assemblies														
Valve Assembly	Valve Size	P Code	Valve Dimensions in inches (millimeters)											
Part Number <sup>a</sup>			2-Way (Refer to Figure-18 and Figure-20)						3-Way (Refer to Figure-19 and Figure-21)					
			Α	С	E	F	G	Α	С	E	F	G		
	2-1/2"	12	8-9/16	4 (102)	15-7/8	7	5-1/2	8-9/16	5-7/16	15-5/8	7	5-1/2		
			(217)		(403)	(178)	(140)	(217))	(138)	(397)	(178)	(140)		
	3"	13	9-1/2	4-5/8	16-1/4	7-1/2	6 (152)	9-1/2	6-3/8	16-1/4	7-1/2	6		
2-Way			(241)	(117)	(413)	(191)		(241)	(162)	(413)	(191)	(152)		
VK-8213-602-5-P	4"	14	11-1/2	5-1/2	16-7/8	9	7-1/2	11-1/2	8-7/16	16-7/8	9	7-1/2		
VK4-8213-6x2-5-P			(292)	(140)	(429)	(229)	(191)	(292)	(214)	(429)	(229)	(191)		
3-Way VK-8303-602-5-15 VK4-8303-6x2-5-P	5"	15	13 (330)	6-15/16 (176)	18-3/16 (462)	10 (254)	8-1/2 (216)	13 (330)	8-13/1 6 (224)	18-3/16 (462)	10 (254)	8-1/2 (216)		
	6"	16	14	7-1/2	21-9/16	11	9-1/2	14	9-3/4	21-9/16	11	9-1/2		
			(356)	(190)	(548)	(280)	(241)	(356)	(248)	(548)	(280)	(241)		
	2-1/2"	12	8-9/16 (217)	4 (102)	16-1/4 (413)	7 (178)	5-1/2 (140)	_	_	_	_	_		
2-Way VK-8223-602-5-P VK4-8223-6x2-5-P	3"	13	9-1/2 (241)	4-1/4 (108)	16-5/8 (422)	7-1/2 (191)	6 (152)	_	_	_	_	_		
	4"	14	11-1/2 (292)	4-15/16 (125)	17-7/8 (454)	9 (229)	7-1/2 (191)	_	_	_	_	_		
	5"	15	13 (330)	5-7/16 (138)	19-3/8 (492)	10 (254)	8-1/2 (216)	_	_	_	_	_		
	6"	16	14 (356)	6-1/4 (159)	22-15/16 (583)	11 (280)	9-1/2 (241)	_	_	_	_			

<sup>&</sup>lt;sup>a</sup> VK4 factory assemblies include AK-42309-500 positive positioner. Positive positioner optional for 2-1/2" to 5", required for 6".

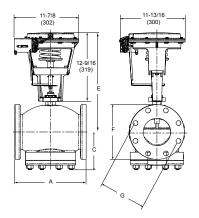


Figure-18 MK-6811 with Flanged 2-Way Globe Valves

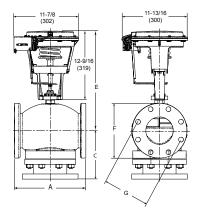


Figure-19 MK-6811 with Flanged 3-Way Globe Valves

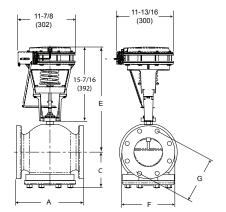


Figure-20 MK-6911 with Flanged 2-Way Globe Valves

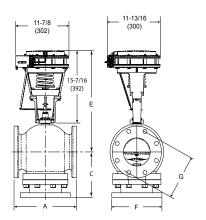


Figure-21 MK-6911 with Flanged 3-Way Globe Valves

# **System Design Considerations**

### **Linked Globe Valve Assemblies**

**Note:** The information in this section describes characteristics of the VB-8xx3 valve bodies, which are used in the Vx-8xx3 valve assemblies. This information is also useful when installing the Mx4x-xxxx-2xx series actuator/linkage assemblies onto these valve bodies.

#### **Control Precision**

**2-Way Valves:** The flow curve shown in Figure-22 is representative of all sizes. All valve plugs have lower gain when nearly closed to enhance control at low demand. Two-way valves are nominally equal percentage and normally used for water and low pressure steam.

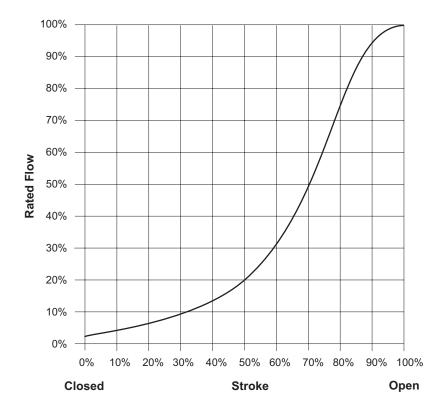


Figure-22 Typical Modified Equal Percentage Flow Characteristics

**3-Way Valves:** 3-way mixing valves are designed so that the flow from either of the inlet ports to the outlet is nominally linear, which means the total flow from the outlet is almost constant over the stroke of the valve stem. The flow is limited at the initial opening similar to an equal percentage curve to enhance system stability. See Figure-23 for typical flow characteristics of the VB-8303 series valve bodies.

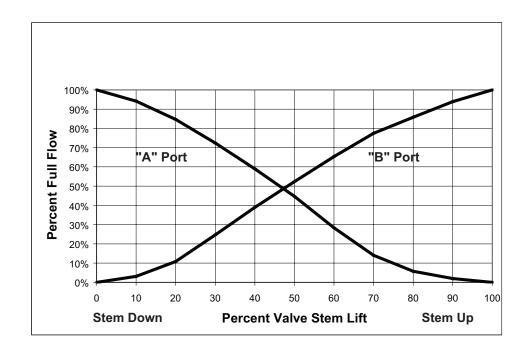


Figure-23 Typical Flow Characteristics

### Rangeability

Rangeability is the ratio of rated flow to the minimum controllable flow through a valve. The nominal rangeability of the VB-8xx3 Series is greater than 100:1.

#### **Temperature/Pressure Ratings**

See Figure-24 for temperature and pressure ratings of 2-way and 3-way valves. Ratings conform with published values and disclaimer.

#### VB-8xx3-0-5-P (Cast Iron Body with Flanged End Fittings)

Standards: Pressure to ANSI B16.1, Class 125, with 200 psi (1379 kPa) up to 150 °F (65 °C), decreasing to 169 psi (1165 kPa) at 281°F (138 °C).

#### Materials:

Valve body: Cast iron, ASTM A126 Class B.

Trim: Stainless steel stem, forged brass plug, metal-to-metal or EPDM seat ring with TFE/EPDM packing parts and silicone packing grease.

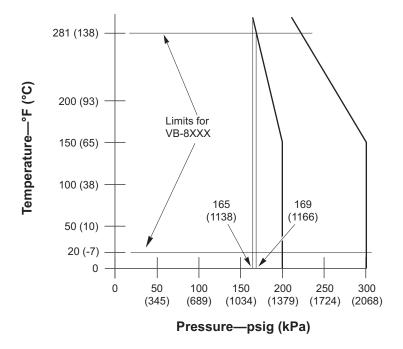


Figure-24 Temperature and Pressure Ratings for VB-8xx3 Series Globe Valves

### **Close-off Ratings**

Nominal actuator close-off ratings are based on ANSI IV (0.01% leakage) for valves with EPDM seat rings such as VB-8213 and VB-8223. Metal-to-metal trim valves such as VB-8303 are designed for ANSI III (0.1% leakage).

### **Installation Considerations**

#### **Mounting Angle of Valve Assembly**

Be sure to allow the necessary clearance around the valve assembly. The valve assembly must be mounted so that the valve stem is at least 5° above the horizontal. This ensures that any condensate that forms on the valve body will not travel into the linkage or actuator, where it may cause corrosion. On steam applications, where the ambient temperature approaches the limit of the actuator, the valve assembly must be mounted 45° from vertical.

#### Insulation of Linked Globe Valve Assembly

The globe valve should be completely insulated to minimize the effect of heat transfer and condensation at the actuator.

Caution: The actuator/linkage must not be insulated. Doing so will result in excess heat or condensation within the actuator.

#### **Temperature Limits for Globe Valve Assembly**

When installing the globe valve assembly, observe the minimum and maximum temperature limits given in the *Actuator Specifications and Valve Assembly Mounting Dimensions* section of this document.

### Sizing and Selection

#### Flow Coefficient (C<sub>v</sub>)

Sizing a valve requires selecting a flow coefficient ( $C_v$ ), which is defined as the flow rate in gallons per minute (GPM) of 60°F water that will pass through the fully open valve with a 1 psi pressure drop ( $\Delta p$ ). It is calculated according to the formula:

$$C_v = \frac{GPM}{\sqrt{\Lambda P}}$$

Since the flow rate and resultant pressure drop through the heat exchanger is usually specified, the only variable normally available in sizing a valve is the valve pressure drop. The following information can be used to determine what pressure drop to use in calculating a valve  $C_v$ . Using the calculated  $C_v$ , refer to Step 6 on page 4 to select the valve body with the nearest available  $C_v$ .

**Caution:** Be sure to check that the anticipated pressure drop across the valve will not exceed the close-off pressure ratings in Table-1 and the maximum pressure differential ratings listed in Table-8 to Table-13.

#### **Two-position Control**

Two-position control valves are normally selected "line size" to keep pressure drop at a minimum. If it is desirable to reduce the valve below line size, then 10% of "available pressure" (that is, the pump pressure differential available between supply and return mains with design flow at the valve location) is normally used to select the valve.

#### **Proportional Control**

Proportional control valves are usually selected to take a pressure drop equal to at least 50% of the "available pressure." As "available pressure" is often difficult to calculate, the normal procedure is to select the valve using a pressure drop at least equal to the drop in the coil or other load being controlled (except where small booster pumps are used) with a minimum recommended pressure drop of 5 psi (34 kPa). When the design temperature drop is less than 60°F (33°C) for conventional heating systems, higher pressure drops across the valve are needed for good results (Table-14).

Table-14 Conventional Heating System.

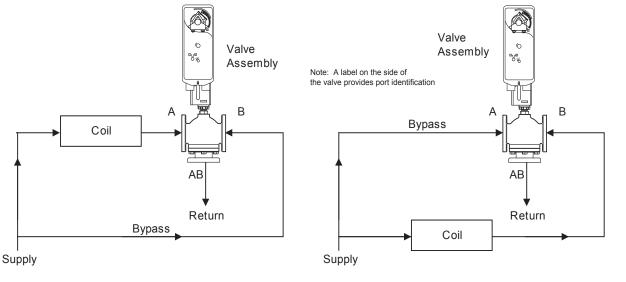
Design Temperature Load Drop °F (°C)	Recommended Pressure Drop <sup>a</sup> (% of Available Pressure)	Multiplier on Load Drop			
60 (33) or More	50%	1 x Load Drop			
40 (22)	66%	2 x Load Drop			
20 (11)	75%	3 x Load Drop			

<sup>&</sup>lt;sup>a</sup> Recommended minimum pressure drop = 5 psi (34 kPa).

**Secondary Circuits with Small Booster Pumps:** 50% of available pressure difference (equal to the drop through load, or 50% of booster pump head).

### 3-Way Mixing Valves Used to Bypass Flow

When 3-way linked globe valve assemblies are used to control flow through a heating or cooling coil, the valve assembly is piped as a mixing valve on the outlet side of the coil to throttle the water flow through the load, and therefore control the heat output of the coil (Figure-25).

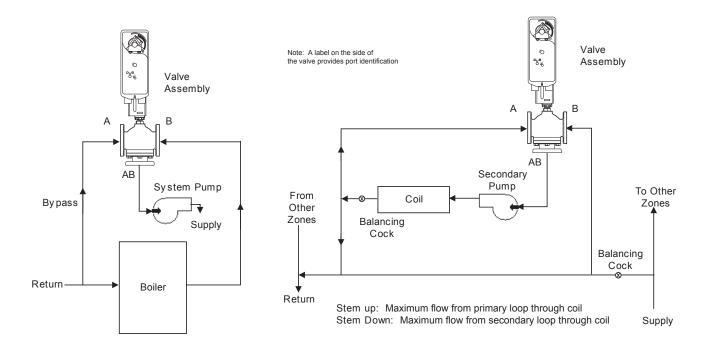


Stem up: Flow through bypass Stem Down: Flow through coil (Ports A and B may be switched for opposite effect) Stem up: Flow through coil Stem Down: Flow through bypass (Ports A and B may be switched for opposite effect)

Figure-25 Typical Piping Choices for VB-8303 as 3-Way Mixing Valve for Control of Heating or Cooling Coil

### 3-Way Mixing Valves Used to Blend Water Flows

Three-way mixing valves used to blend two water flows (Figure-26) control the heat output by varying the water temperature to the load at constant flow. These valves do not require high pressure drops for good control results. They can be sized for a pressure drop of 20% of the "available pressure" or equal to 25% of the pressure drop through the load at full flow.



Stem up: Flow through boiler Stem Down: Flow through by pass

Figure-26 Typical Piping Choices for VB-8303 as 3-Way Mixing Valve for Proportional Control Used to Blend Two Water Flows

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### 3-Way Diverting Valves

Proportional and two-position 3-way diverting linked globe valve assemblies are used to control the flow of hot or chilled fluids in heating systems, cooling coils, or other load by diverting the flow to either the load or a bypass. The valve must be piped with one inlet and two outlets. (Figure-27).

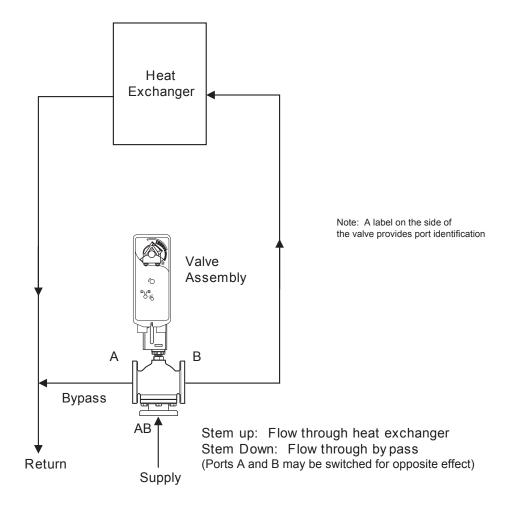


Figure-27 Typical Piping of VB-8303 as 3-Way Diverting Valve

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